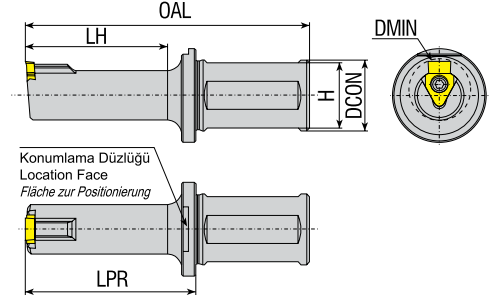
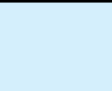
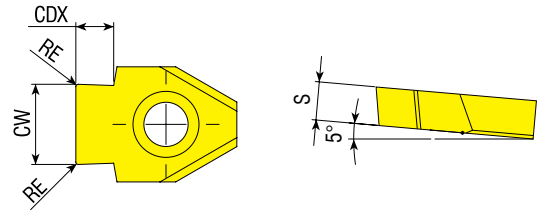




Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)						Kesici Uç Insert	Yedek Parçaları / Spare Parts / Ersatzteile	
		DMIN	LH	DCON	OAL	LPR	H		Sıkma Vidası Screw	Tork Anahtar Torx Key
JYR-JD2-D17-Y25-L90-I040		17	40	25	90	50	23			
JYR-JD2-D17-Y25-L105-I065		17	65	25	105	75	23			
JYR-JD2-D22-Y25-L100-I050		22	50	25	100	60	23			
JYR-JD2-D22-Y25-L125-I070		22	70	25	125	80	23			
JYR-JD3-D30-Y32-L100-I050		30	50	32	100	60	30			
JYR-JD3-D30-Y32-L125-I075		30	75	32	125	85	30			
JYR-JD3-D30-Y32-L170-I110		30	110	32	170	120	30			
JYR-JD3-D38-Y32-L100-I050		38	50	32	100	60	30			
JYR-JD3-D38-Y32-L125-I075		38	75	32	125	85	30			
JYR-JD3-D40-Y32-L100-I050		40	50	32	100	60	30			
JYR-JD3-D40-Y32-L125-I075		40	75	32	125	85	30			



DIN138 (Tolerans C11) torna ve freze tezgahlarında broş çekme uçları.
DIN138 (Tolerance C11) inserts for keyway broaching on lathe and milling machines.
DIN 138 (Toleranz C11) Wendeplatten für Keilnutenfertigung auf Dreh- und Fräsmaschinen



Uç Kodu Insert Code	Stok Stock	Uç Ölçüleri (mm) Insert Dimension (mm)				
		CW	RE	CDX	S	DMIN
JD2.00.0612.085.VP3001		6.12	0.85	2.6	4.0	22
JD2.00.0713.085.VP3001		7.13	0.85	3.3	4.0	22
JD2.00.0813.105.VP3001		8.13	1.05	3.4	4.0	22
JD2.00.1013.105.VP3001		10.13	1.05	4.2	6.0	30
JD2.00.1215.135.VP3001		12.15	1.35	5.1	6.0	38
JD2.00.1215.175.VP3001		12.15	1.75	6.6	6.0	38
JD2.00.1215.225.VP3001		12.15	2.25	8.5	6.0	38

Tipik kesme şartları / Typical cutting conditions / Standard-Schneidbedingungen: İlerleme (Vf): 3000-8000 mm/dak (min) / Paso (ap): 0.02-0.08 mm / Vorschub (Vf): 3000-8000 mm/min

R: Sağ / Right / Rechts L: Sol/Left/Links

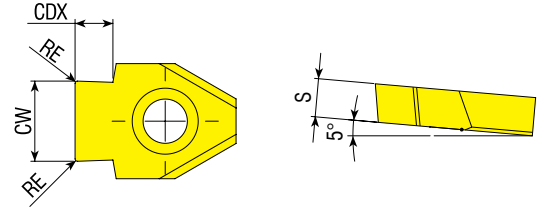
● Stokta / In Stock / Auf Lager ○ Stokta Yok / Non Stock Item / Kein Lagerartikel, Lieferzeit auf Anfrage

Sipariş Örneği/Ordering Example/Bestellbeispiel

1 ad./pcs./stück ABT-B41-D17-Y25-L90-I040



DIN6885 (Tolerans P9) torna ve freze tezgahlarında broş çekme uçları.
DIN6885 (Tolerance P9) inserts for keyway broaching on lathe and milling machines.
DIN6885 (Toleranz P9) Wendeplatten für Keilnutenfertigung auf Dreh- und Fräsmaschinen

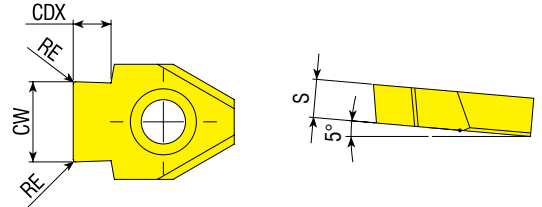


Uç Kodu Insert Code	Stok Stock	Uç Ölçüleri (mm) Insert Dimension (mm)				
		CW	RE	CDX	S	DMIN
JD2.00.0498.020.VP3001		4.98	0.20	2.7	4.0	17
JD2.00.0598.020.VP3001		5.98	0.20	3.4	4.0	17
JD2.00.0798.020.VP3001		7.98	0.20	4.1	4.0	22
JD3.00.0998.030.VP3001		9.98	0.30	4.2	6.0	30
JD3.00.1197.030.VP3001		11.97	0.30	5.7	6.0	38
JD3.00.1397.030.VP3001		13.97	0.30	6.8	6.0	40

Tipik kesme şartları / Typical cutting conditions / Standard-Schneidbedingungen: İlerleme (Vf): 3000-8000 mm/dak (min) / Paso (ap): 0.02-0.08 mm / Vorschub (Vf): 3000-8000 mm/min



DIN6885 (Tolerans JS9) torna ve freze tezgahlarında broş çekme uçları.
DIN6885 (Tolerance JS9) inserts for keyway broaching on lathe and milling machines.
DIN6885 (Toleranz JS9) Wendeplatten für Keilnutenfertigung auf Dreh- und Fräsmaschinen



Uç Kodu Insert Code	Stok Stock	Uç Ölçüleri (mm) Insert Dimension (mm)				
		CW	RE	CDX	S	DMIN
JD2.00.0501.020.VP3001		5.01	0.20	2.7	4.0	17
JD2.00.0601.020.VP3001		6.01	0.20	3.4	4.0	17
JD2.00.0801.020.VP3001		8.01	0.20	4.1	4.0	22
JD3.00.1001.030.VP3001		10.01	0.30	4.2	6.0	30
JD3.00.1200.050.VP3001		12.00	0.50	8.5	6.0	38
JD3.00.1201.030.VP3001		12.01	0.30	5.7	6.0	38
JD3.00.1401.030.VP3001		14.01	0.30	6.8	6.0	40

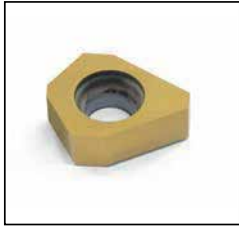
Tipik kesme şartları / Typical cutting conditions / Standard-Schneidbedingungen: İlerleme (Vf): 3000-8000 mm/dak (min) / Paso (ap): 0.02-0.08 mm / Vorschub (Vf): 3000-8000 mm/min

R: Sağ / Right / Rechts L: Sol/Left/Links

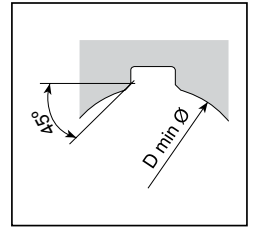
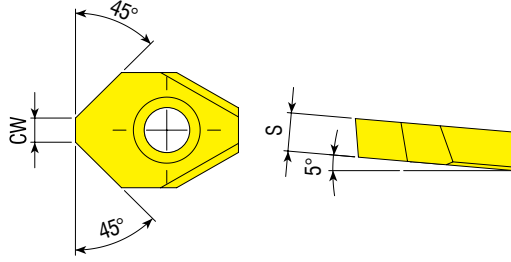
● Stokta / In Stock / Auf Lager ○ Stokta Yok / Non Stock Item / Kein Lagerartikel, Lieferzeit auf Anfrage

Sipariş Örneği/Ordering Example/Bestellbeispiel

1 ad./pcs./stück B41.00.0498.020.VP3001



Torna ve freze tezgahlarında
kama kanalı pah kırma uçları.
*Inserts for keyway chamfering on
lathe and milling machines.*
*Wendeschneidplatten zum Anfasen von
Keilnuten auf Dreh- und Fräsmaschinen*



Uç Kodu Insert Code	Stok Stock	Uç Ölçüleri (mm) Insert Dimension (mm)		
		DMIN	CW	S
JD2.00.0150.CH.VP3001		17	1.5	4.0
JD2.00.0300.CH.VP3001		22	3.0	4.0
JD3.00.0600.CH.VP3001		30	6.0	6.0

Tipik kesme şartları / Typical cutting conditions / Standard-Schneidbedingungen: İlerleme (Vf): 3000-8000 mm/dak (min) / Paso (ap): 0.02-0.08 mm / Vorschub (Vf): 3000-8000 mm/min

R: Sağ / Right / Rechts L: Sol/Left/Links

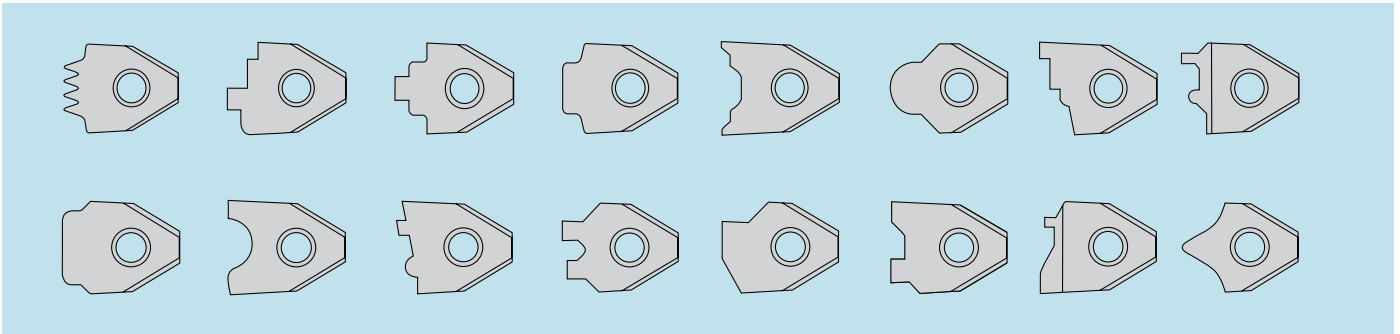
● Stokta / In Stock / Auf Lager ○ Stokta Yok / Non Stock Item / Kein Lagerartikel, Lieferzeit auf Anfrage

Sipariş Örneği/Ordering Example/Bestellbeispiel

1 ad./pcs./stück B41.00.0150.CH.VP3001

PROFİL VERİLMİŞ UÇLAR / PROFILED INSERTS / PROFIL-WENDESCHNEIDPLATTEN

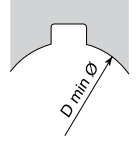
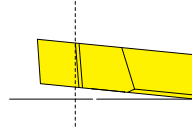
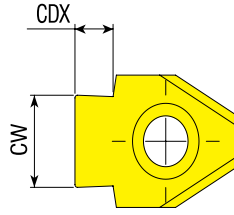
ÖRNEK PROFİLLER / EXAMPLES OF PROFILES / BEISPIELE FÜR PROFILE



Profil uçlar müşterilerimizin özel taleplerine göre üretilmektedir.

Profiled inserts are manufactured according to customer special requirements.

Die Profil-Wendeschneidplatten werden nach Kundenwunsch gefertigt.



Kanal Geniřlięi	Tolerans	Uç Ölçüsü	W	t max	Uç Kodu Insert Code	Uygulanabilir takım ve uç bağlantısı ile Dmin tablosu Applicable Dmin for toolholders and inserts table				
						ABT- B41-D17...	ABT- B41-D22...	ABT- B42-D30...	ABT- B42-D38...	ABT- B42-D40...
6	C11	6	6.12	2.6	JD2.00.0612.085.VP3001	-	22	X	X	X
7		7	7.13	3.3	JD2.00.0713.085.VP3001	-	27	X	X	X
8		8	8.13	3.4	JD2.00.0813.105.VP3001	-	32	X	X	X
10		10	10.13	4.2	JD3.00.1013.105.VP3001	X	X	-	40	-
12		12	12.15	5.1	JD3.00.1215.135.VP3001	X	X	-	50	-
16		12	4.98	6.6	JD3.00.1215.175.VP3001	X	X	-	70	-
24		12	5.98	8.5	JD3.00.1215.225.VP3001	X	X	-	100	-
5	P9	5	7.98	2.7	JD2.00.0498.020.VP3001	17	-	X	X	X
6		6	9.98	3.4	JD2.00.0598.020.VP3001	17	-	X	X	X
8		8	11.97	4.1	JD2.00.0798.020.VP3001	-	22	X	X	X
10		10	13.97	4.2	JD3.00.0998.030.VP3001	-	X	30	-	-
12		12	5.01	5.7	JD3.00.1197.030.VP3001	X	X	-	38	-
14		14	6.01	6.8	JD3.00.1397.030.VP3001	X	X	-	-	40
5	JS9	5	8.01	2.7	JD2.00.0501.020.VP3001	X	-	X	X	X
6		6	10.01	3.4	JD2.00.0601.020.VP3001	17	-	X	X	X
8		8	12.00	4.1	JD2.00.0801.020.VP3001	17	22	X	X	X
10		10	12.01	4.2	JD3.00.1001.030.VP3001	-	X	30	-	-
12		12	14.01	8.5	JD3.00.1200.050.VP3001	X	X	-	38	-
12		12	14.01	5.7	JD3.00.1201.030.VP3001	X	X	-	38	-
14		14	12.01	6.8	JD3.00.1401.030.VP3001	X	X	-	-	40

